Abhishek Mahato

Production Supervisor

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Jamshedpur, Jharkhand

PERSONAL STATEMENT

Production supervisor with 6 years of experience running machining and assembly shifts for automotive component plants in Jamshedpur. Leads 35 to 50 operators per shift, plans daily output against the production schedule and improves OEE, scrap and safety through 5S, Kaizen and SMED, with working knowledge of SAP PP and IATF 16949 requirements.

WORK EXPERIENCE

Production Supervisor · **Subarnarekha Auto Components Pvt Ltd, Adityapur, Jamshedpur** Jan 2022 – Present

- Supervise a CNC machining shift with 42 operators and 18 machines producing axle and brake components for commercial-vehicle OEMs.
- Raised line OEE from 64% to 76% by tracking losses hourly, cutting changeover time from 45 to 18 minutes with SMED and fixing repeat minor stoppages.
- Reduced in-process scrap from 2.4% to 1.1% through first-piece approval discipline and poka-yoke fixtures on 3 critical operations.
- Achieved 900+ days without a reportable injury by enforcing LOTO, PPE checks and daily safety talks.

Junior Engineer, Production · **Kolhan Forgings Ltd, Jamshedpur** Jul 2019 – Dec 2021

- Planned daily production for 2 forging presses and reported shift output, rejections and downtime in SAP PP.
- Led a 5S zone that scored 92% in the plant audit and was used as the model area for new joiners.
- Trained 25 new operators on work instructions, quality checks and safe press operation.

EDUCATION

B.Tech in Mechanical Engineering · **Chotanagpur Institute of Technology and Engineering, Ranchi** 2015 – 2019
Grade: 7.3 CGPA

SKILLS

Shift production planning | OEE monitoring | SMED | 5S and Kaizen | Poka-yoke | SAP PP | IATF 16949 basics | LOTO and shop-floor safety

CORE SKILLS

- Manpower handling
- Problem solving
- Root cause analysis
- Training operators
- Shift discipline

CERTIFICATIONS

Lean Six Sigma Yellow Belt · **Professional training institute** May 2021

LANGUAGES

Hindi · Native | English · Professional | Bengali · Conversational

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